

Model

Designation	SC18CL	220-240V/50Hz 1~	Sales code:	104L2123
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Compressor design

Oil type	Polyolester	Refrigerant(s)	R404A, R452A, R507
Oil viscosity	32cSt	Displacement	17,69cm ³ / 1,08cu.in
Oil quantity	594cm ³ / 20,1fl.oz	Compressors on pallet	80
Refr. charge - tech. limit	1300g / 45,9oz		
Free gas volume comp.	1460cm ³ / 49,4fl.oz		
Weight	13,8kg / 30,4lbs		
Motor protection	1# internal		
Winding resistance main	3,7Ω (at 25°C)		
Winding resistance aux	14Ω (at 25°C)		
Max. winding temp.	125°C / 257°F		
Max. discharge temp.	130°C / 266°F		



General - Configurations with SC18CL

	Conf. 1	Conf. 2
Motorconfiguration	CSCR	CSCR
Power supply (nominal)	220-240V/50Hz	220-240V/50Hz
Number of phases	1	1
Voltage range	198-254V	198-254V
Approvals	VDE, CCC, EAC	VDE, CCC
Starting torque	HST	HST
Note	- / -	

Applications with SC18CL

	Conf. 1	Conf. 2
Refrigerant	R404A	R452A
Application	LBP+MBP	LBP+MBP
System cooling	fan 3m/s	fan 3m/s
Hot gas defrost	OK	OK
Long interval pull down	OK	OK

Electrical data - Configurations with SC18CL

	Conf. 1	Conf. 2
Starting device type	relay	relay
Run capacitor	10μF	10μF
Start capacitor	80μF	80μF
LRA (locked rotor amps / 4s)	20,43A	20,43A
RLA (rated load amps / 1s)	4,2A	4,2A
Cut in current	20,43A	20,43A
IP class	21	21

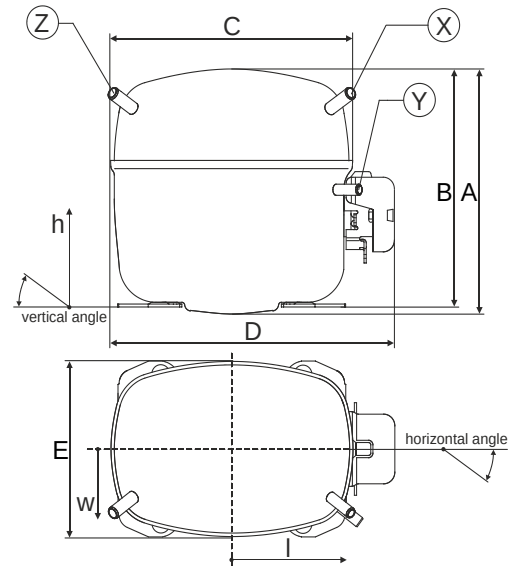
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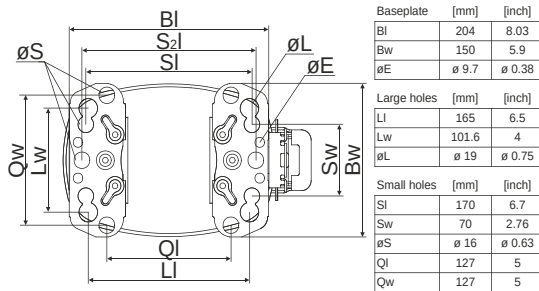
Compressor dimensions

Housing	A Height	219mm / 8,62in
	B Height	213mm / 8,39in
	C Length shell	218mm / 8,58in
	D Length w. cover	255mm / 10,04in
	E Width	151mm / 5,94in

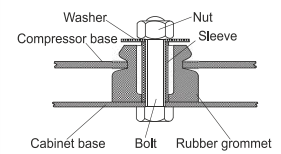
Connectors	Suction X	Discharge Y	Process Z
Diameter [mm]	øi 10,11-10,29	øi 6,11-6,29	øi 6,11-6,29
(i:inside, o:outside) [in]	øi 0,4-0,41	øi 0,24-0,25	øi 0,24-0,25
Material	copper	copper	copper
Horizontal angle ±2°	37°	37°	143°
Vertical angle ±2°	30°	0°	150°
Position l/h/w [mm]	107/193/55	115/110/63	-107/193/55
[in]	4,2/7,6/2,2	4,5/4,3/2,5	-4,2/7,6/2,2
Straight tube l. [mm]	12	12	12
[in]	0,5	0,5	0,5



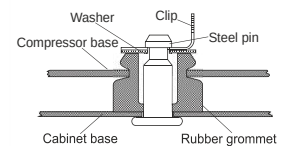
Compressor fixation



Bolt joint



Snap-on



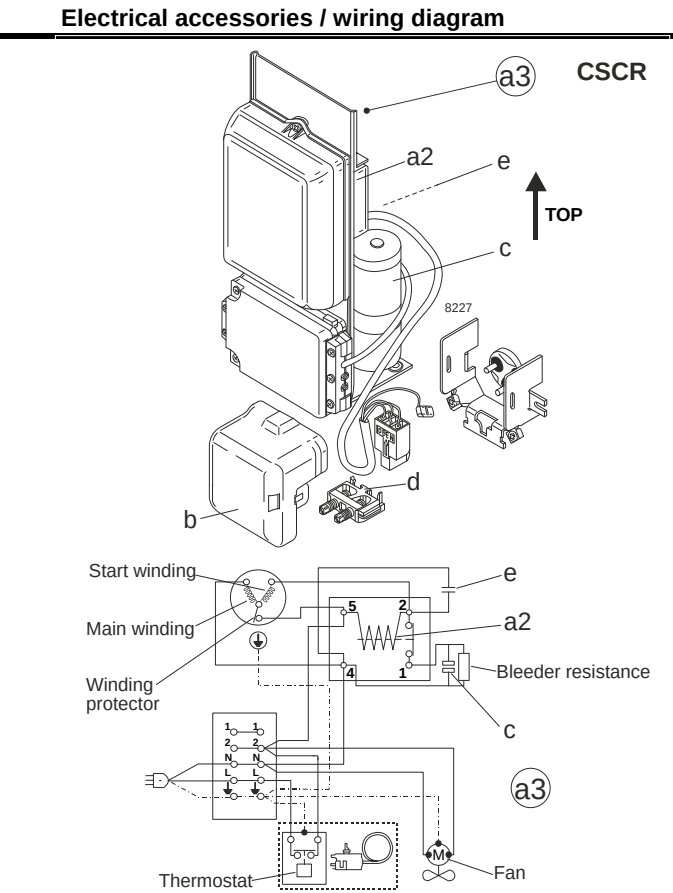
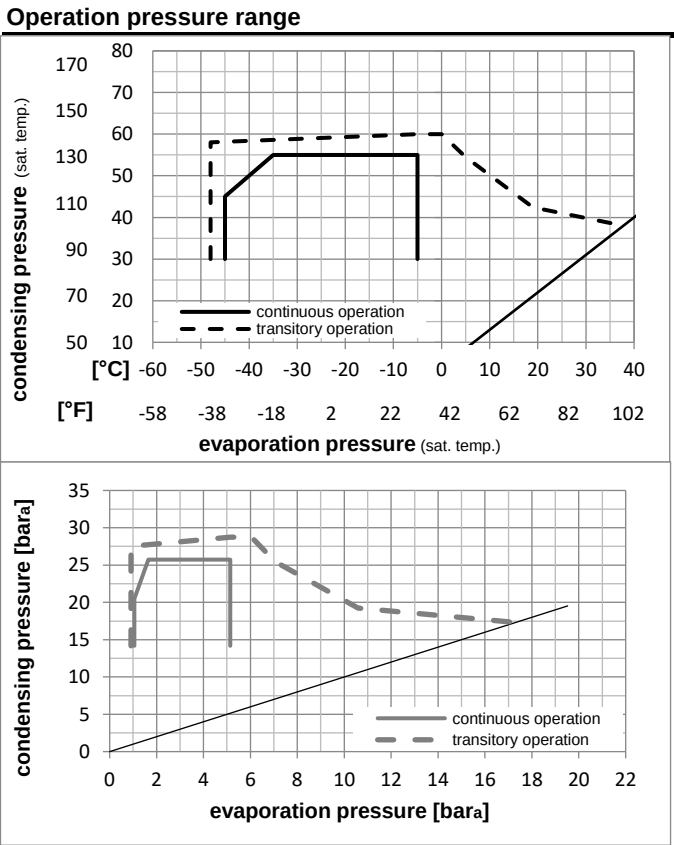
Mounting accessories	one comp.	multi pack
Bolt joint M6 ø16mm	118-1917	118-1918
Bolt joint ø1/4" ø16mm	118-1946	
Bolt joint ø1/4" ø19mm	118-1949	
Snap-on ø7,3 ø16mm	118-1947	118-1919

Model				
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Configuration	Electrical accessories / wiring diagram			
Motorconfiguration	CSCR			
Power supply (nominal)	220-240V/50Hz 1~			
Refrigerant	R404A			
Application	LBP+MBP			
Voltage range	198-254V			
Starting torque	HST			
Approvals	VDE			
	CCC			
	EAC			

Ambient temperatures / system cooling	
Ambient temperature min.:	10°C / 50°F
Ambient temperature max.:	38°C / 101°F

System cooling (n/a: outside limits)			
T ambient	LBP	MBP	HBP
32°C / 90°F	fan 3m/s	fan 3m/s	n/a
38°C / 100°F	fan 3m/s	fan 3m/s	n/a
43°C / 110°F	n/a	n/a	n/a



Components		
a3	SC starter kit (550mm)	117-7027
b	plastic cover	103N2009
d	cord relief	103N1004

Alternative components		
a3	SC starter kit (1000mm)	117-7040
a3	SC starter kit (650mm)	117-7046

Model

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Optimization + standard conditions

220V/50Hz, CSCR, fan 3m/s, VDE, CCC, EAC

Evaporating pressure (saturation temperature) Condensing pressure (saturation temperature) Return gas temp. Liquid temp. Cooling capacity COP EER Power consumption Current consumption Ref. mass flow														
pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	P1	I	m		
[°C]	[°C]									[W]	[A]	[kg/h]		
[°F]	[°F]												ASHRAE	LBP
-23,3	54,4	32,2	32,2	800,9	2735	689,3	1,21	4,14	1,04	660,0	3,78	18,66		
-10	130	90	90											
-25	55	32	55	538,7	1840	463,6	0,86	2,92	0,74	629,0	3,65	16,83		
-13	131	89,6	131											
-35	40	20	40	436,2	1490	375,4	0,97	3,30	0,83	451,0	3,01	11,85		
-31	104	68	104											
-6,66	54,4	35	46,1	1510,0	5157	1299,5	1,50	5,11	1,29	1009,3	5,33	41,55		
20	130	95	115											
-10	55	32	55	1123,6	3837	967,0	1,20	4,11	1,04	933,1	4,99	35,97		
14	131	89,6	131											
-10	45	20	45	1342,7	4585	1155,5	1,50	5,13	1,29	894,0	4,80	40,44		
14	113	68	113											

Performance tables

220V/50Hz, CSCR, fan 3m/s, VDE, CCC, EAC

	pe	Cooling capacity			COP		EER		P1	I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]
[°C / °F]	-45	-49	166,7	569	143,5	0,57	1,94	0,49	293,6	2,61	4,43
cond. pressure	-35	-31	394,5	1347	339,6	0,87	2,96	0,75	455,2	3,02	10,55
pc= 45/113	-30	-22	541,8	1850	466,3	1,01	3,47	0,87	534,0	3,29	14,54
return gas temp.	-25	-13	715,3	2443	615,6	1,16	3,97	1,00	614,8	3,60	19,30
RGT= 32/90	-20	-4	918,3	3136	790,3	1,31	4,48	1,13	700,1	3,96	24,92
liquid temp	-15	5	1153,9	3941	993,0	1,46	4,97	1,25	792,3	4,36	31,52
Tliq= 45/113	-5	23	1734,8	5925	1493,0	1,72	5,88	1,48	1007,6	5,29	48,23
[°C / °F]	-45	-49	83,9	286	72,2	0,33	1,14	0,29	252,2	2,47	2,58
cond. pressure	-35	-31	275,1	940	236,8	0,62	2,11	0,53	444,8	2,97	8,51
pc= 55/131	-30	-22	396,3	1353	341,1	0,74	2,52	0,64	536,7	3,29	12,32
return gas temp	-25	-13	538,7	1840	463,6	0,86	2,92	0,74	629,0	3,65	16,83
RGT= 32/90	-20	-4	705,3	2409	606,9	0,97	3,33	0,84	724,2	4,05	22,19
liquid temp	-15	5	899,2	3071	773,9	1,09	3,72	0,94	824,7	4,50	28,52
Tliq= 55/131	-5	23	1381,5	4718	1188,9	1,31	4,49	1,13	1051,7	5,52	44,72

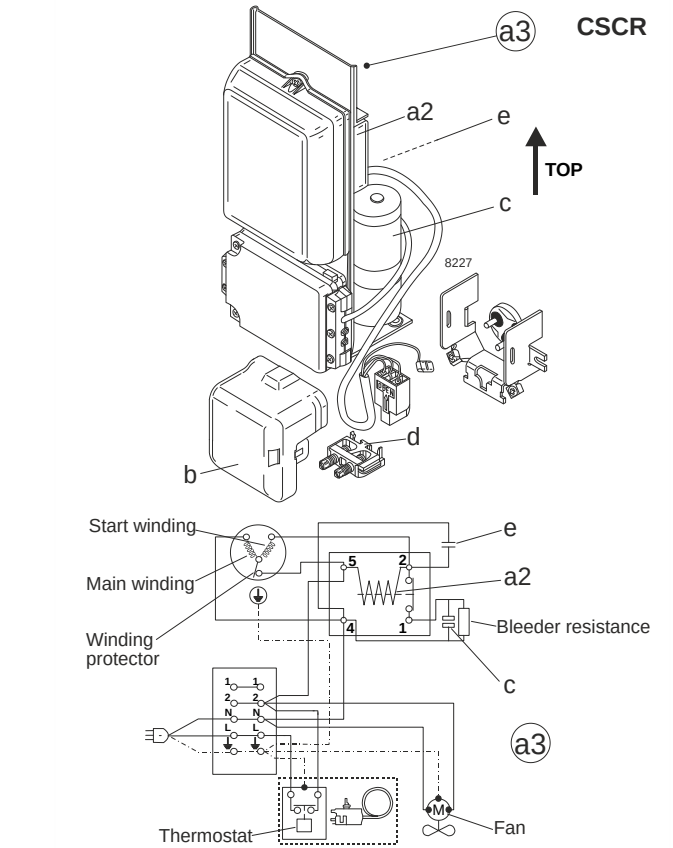
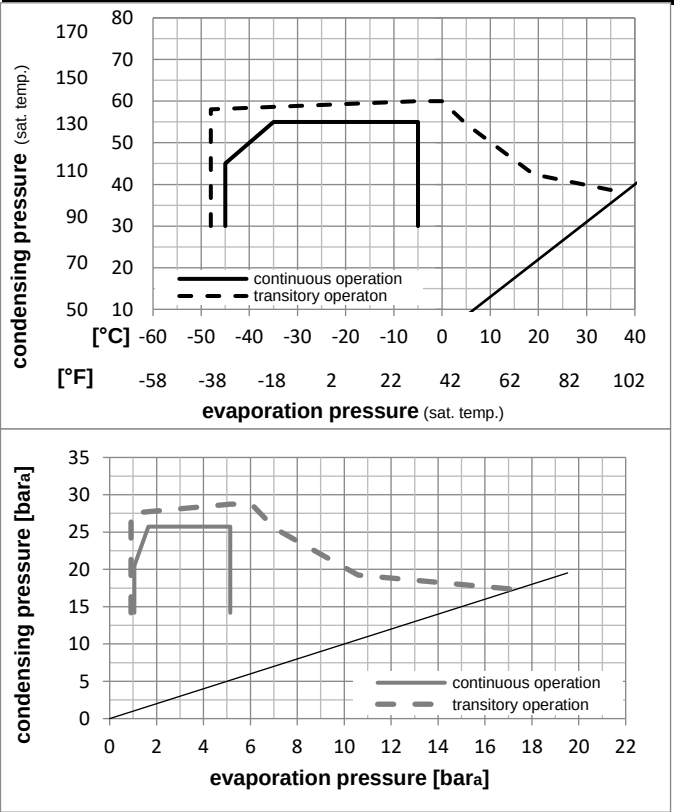
Model				
Designation	SC18CL	220-240V/50Hz	Conf. 2	Sales code: 104L2123

Configuration	Electrical accessories / wiring diagram			
Motorconfiguration	CSCR			
Power supply (nominal)	220-240V/50Hz 1~			
Refrigerant	R452A			
Application	LBP+MBP			
Voltage range	198-254V			
Starting torque	HST			
Approvals	VDE			
	CCC			

Ambient temperatures / system cooling	
Ambient temperature min.:	10°C / 50°F
Ambient temperature max.:	38°C / 101°F

System cooling (n/a: outside limits)			
T ambient	LBP	MBP	HBP
32°C / 90°F	fan 3m/s	fan 3m/s	n/a
38°C / 100°F	fan 3m/s	fan 3m/s	n/a
43°C / 110°F	n/a	n/a	n/a

Operation pressure range



Components		
a3	SC starter kit (550mm)	117-7027
b	plastic cover	103N2009
d	cord relief	103N1004

Alternative components		
a3	SC starter kit (1000mm)	117-7040
a3	SC starter kit (650mm)	117-7046

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Optimization + standard conditions

220V/50Hz, CSCR, fan 3m/s, VDE, CCC

Evaporating pressure (saturation temperature)													
Condensing pressure (saturation temperature)													
Return gas temp.													
Liquid temp.													
Cooling capacity													
COP													
EER													
Power consumption													
Current consumption													
Ref. mass flow													
	pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	P1	I	m
[°C]	-23,3	54,4	32,2	32,2	732,0	2500	630,0	1,19	4,07	1,03	613,6	2,95	17,59
[°F]	-10	130	90	90									ASHRAE LBP
[°C]	-25	55	32	55	496,2	1695	427,1	0,85	2,91	0,73	583,1	2,83	15,79
[°F]	-13	131	89,6	131									cecomaf LBP
[°C]	-35	40	20	40	393,1	1342	338,3	0,95	3,24	0,82	414,5	2,13	10,98
[°F]	-31	104	68	104									EN12900 LBP
[°C]	-6,66	54,4	35	46,1	1429,2	4881	1230,0	1,49	5,09	1,28	958,1	4,48	40,21
[°F]	20	130	95	115									ASHRAE MBP
[°C]	-10	55	32	55	1065,1	3637	916,6	1,21	4,12	1,04	882,4	4,11	34,62
[°F]	14	131	89,6	131									cecomaf MBP
[°C]	-10	45	20	45	1268,5	4332	1091,7	1,50	5,12	1,29	845,9	3,95	38,98
[°F]	14	113	68	113									EN12900 MBP

Performance tables

220V/50Hz, CSCR, fan 3m/s, VDE, CCC

	pe	Cooling capacity			COP			EER			P1	I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]		
[°C / °F]	-45	-49	140,1	478	120,5	0,54	1,85	0,47	258,3	1,38	3,82		
cond. pressure	-35	-31	354,2	1210	304,9	0,85	2,90	0,73	416,7	2,16	9,72		
pc= 45/113	-30	-22	493,5	1686	424,7	1,00	3,41	0,86	493,6	2,49	13,59		
return gas temp.	-25	-13	658,8	2250	567,0	1,15	3,93	0,99	572,5	2,81	18,23		
RGT= 32/90	-20	-4	853,5	2915	734,5	1,30	4,45	1,12	655,7	3,14	23,73		
liquid temp	-15	5	1080,8	3691	930,1	1,45	4,95	1,25	746,0	3,52	30,23		
Tliq= 45/113	-5	23	1647,0	5625	1417,4	1,72	5,87	1,48	957,9	4,48	46,80		
[°C / °F]	-45	-49	64,7	221	55,7	0,30	1,03	0,26	213,8	1,27	2,03		
cond. pressure	-35	-31	245,0	837	210,8	0,61	2,08	0,52	402,7	2,11	7,73		
pc= 55/131	-30	-22	360,1	1230	309,9	0,73	2,50	0,63	492,7	2,47	11,40		
return gas temp	-25	-13	496,2	1695	427,1	0,85	2,91	0,73	583,1	2,83	15,79		
RGT= 32/90	-20	-4	656,9	2243	565,3	0,97	3,32	0,84	676,5	3,20	21,03		
liquid temp	-15	5	845,4	2887	727,5	1,09	3,72	0,94	775,4	3,62	27,25		
Tliq= 55/131	-5	23	1319,3	4506	1135,4	1,32	4,50	1,14	1000,2	4,69	43,30		